



# 帝峰模具制品（深圳）有限公司

TIP-TOP MOLDS & PRODUCTS CO., LTD.

新模  改模

补订

## 模具零部件明细表(Bill of MATERIAL)

模具编号(Tip-Top's Mold #):

DFxxxxx

模具名称(Mold Name):

NO. 编号	PART NAME 零件名称	PART NAME (英文)	SIZE 规格	QTY. 数量	MAT'L 材料	SUPPLIER 供应商	O. STATUS 采购状态	REMARK 备注
AI01	前模仁	Cavity	70.00 X 170.00 X 40.8	1	1.2343			HRC50-52
BI01	后模仁	Core	70.00 X 170.00 X 42.60	1	1.2343			HRC46-48
LC01	定位圈	Locating Ring	φ109.90 X 18.00	1	1.1730			
X5	吊模方	SHIPPING STRAP	35.00 X 30.00 X 251.00	1	1.1730			
RF	计数器撞块	FIX BLOCK	26.00 X 38.00 X 6.00	1	1.1730			
UH01	平衡块	BALANCE BLOCK	40.00 X 20.00 X 10.00	8	1.2510			HRC52-56
XI02	K.O镶件	K.O INSERT	φ50.00 X 35.00	1	P20H			
XK	锁模块	SHIPPING STRAP	15.00 X 20.00 X 50.00	2	1.1730			
LP	防尘板	DUST PLATE	112.00 X 6.00 X 60.00	1	PC			
PB01	限位柱	STOPPER BLOCK	φ23 X 10	2	1.1730			
XF	计数器	SHOT COUNTER	E 2480/38	1				Meusburger EQV
XD	日期章	DATE INSERT	DATI1300/3/1.5/2020	2	OPITZ			
LZ	隔热板	INSULATION PLATE	194.00 X 244.00 X 6.00	2	Bakelite			
WG	喉塞	Pressure Plug	BP-10	16	STD			DME
WL01	水嘴接头	Fitting Nipple	N9-1/4"A	8	STD			DME
WO	防水胶圈	"O" Ring	Z98/12/2	4	Fluororubber			HASCO
XS	垃圾钉	Stop Pin	φ20X5	8	STD			
LS	唧嘴	SPRUE BUSHING	φ12x72(头φ28x13)	1	S136			HRC50-52
GR	回针撞块	RETURN PIN	φ12X10	4	2510			HRC52-56
EH	有托顶针	SHOULDER EJ PIN	φ1.0X120X(托φ2X75)	2	SKD61			Meusburger
EH	有托顶针	SHOULDER EJ PIN	φ1.2X120X(托φ2X75)	8	SKD61			Meusburger
EF	扁顶针	EJECTOR BLADE	3.8X 1 X(托φ4.2 X 75)	4	SKD61			Meusburger
EF	扁顶针	EJECTOR BLADE	2.8 X 1 X(托φ3.0 X 75)	2	SKD61			Meusburger
EP	顶针	Ejector Pin	E1710/3 X 130	4	SKD61			Meusburger
EP	顶针	Ejector Pin	E1710/4 X 120	1	SKD61			Meusburger
VS	杯头螺丝	SHCS	M6*35	4	STD			
VS	杯头螺丝	SHCS	M6*45	4	STD			
VS	杯头螺丝	SHCS	M5*20	4	STD			
VS	杯头螺丝	SHCS	M10*35	2	STD			
VS	杯头螺丝	SHCS	M6*12	16	STD			
VS	杯头螺丝	SHCS	M6*10	2	STD			
VS	杯头螺丝	SHCS	M8*35	4	STD			

制表：刘工

审核：

批准：